

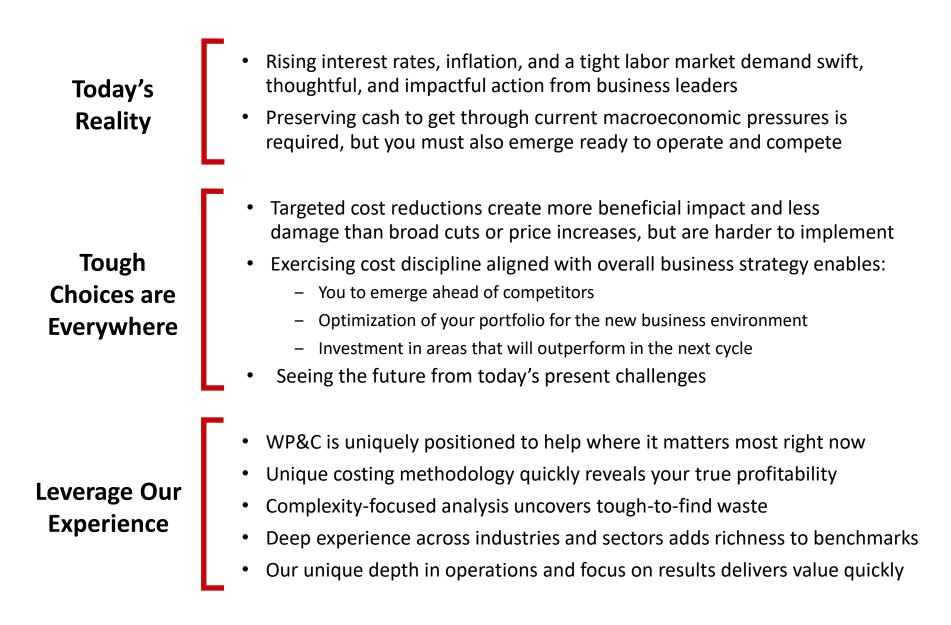


ACHIEVING NEXT-LEVEL COST REDUCTIONS

BECOME STRONGER AND LEANER



Cutting costs to win in today's complex environment



Wilson Perumal & Company at a glance

- Focused on complexity: helping companies simplify for profitability and better compete and grow in increasingly complex environments
- Premier strategy consulting firm with significant operations transformation experience, serving private equity, large corporate clients, and the US military
- Founded 2009 by Stephen Wilson and Andrei Perumal
- Value and results oriented: focus on profit, growth, and working capital outcomes
- Thought-leadership: two books published by *McGraw-Hill* and significant work with *The Wall Street Journal*



WP&C uses three complementary lenses to identify nextlevel cost reduction opportunities

"42% of leaders are struggling to move beyond the cost savings they have already achieved."

- March 30, 2020 Gartner Survey

APPROACH	PURPOSE & BENEFIT	RESULT
Square Root Costing* (SRC)	 Reveal true portfolio profitability by product, region, customer, etc. Understand which products create operating profit & which destroy it Foretell the impacts of market shifts; implement change ahead of losses Identify precisely where costs occur throughout the value chain Assess opportunities for product substitution to meet customers' needs 	Identifies cost-out opportunities tied to unprofitable products, segments, and customers
Complexity Value Stream Mapping* (CVSM)	 Lays out how the organization creates & delivers value Pinpoints missing, overlapping, & redundant process components Reveals non-obvious opportunities to reduce cost & reallocate resources Exposes waste and the impact of variety (process, product) 	Targeted cost removal using an end-to-end perspective
Benchmarking	 Better understand entitlement and quantify performance gaps Question the status quo ways of working Help prioritize performance improvement opportunities Articulate an actionable plan the whole team can understand 	Establish targets and priorities for the core drivers of value

Opportunity areas include Quick Wins which can lower costs in just weeks

In 4-6 weeks we identify new opportunities, then execute to capture value

Rapid 4–6-week assessment using WPC's three lenses (SRC, CVSM, Benchmarking)

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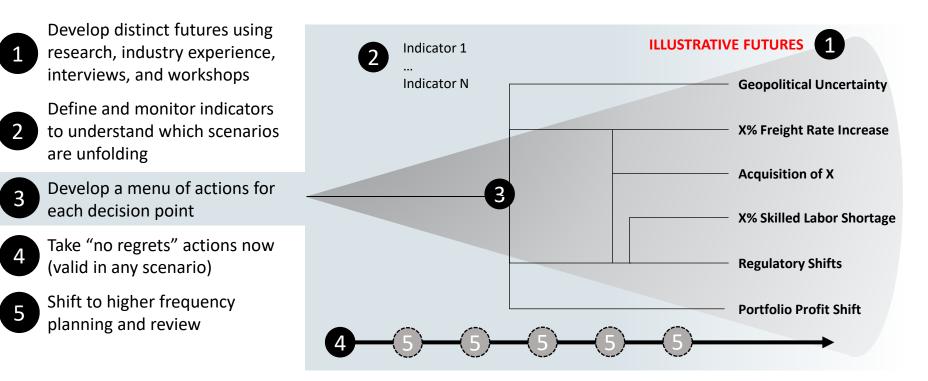


Typically **less than 3 months to realize benefits** from Quick-Wins and implement broader plans for strategic & transformational opportunities

WEEK 1 2 3 4 5 6	MONTH	12	MONTH 3	MONTH 4
 Gain internal alignment and key stakeholder buy-in 	Right Tactics	Process Utilization – ensure the right tactics are being used in the right way and yielding the needed outcomes (Lean/Six-Sigma, procurement, budgeting, hiring, etc.)		
 Develop a size of the prize for key issues: Profit destroyers in your portfolio 	Right Products	wand unto the word uncertained investment on until a heatten featuring		hile better focusing
 Cash-consuming process and organizational complexity costs 	Right Execution	Operations Optimization – ensure the right products and services are being done at the right locations, by the right people, in the right wayleveraging the right materials, tools & partners		
 Execution inhibitors Launch No-Regrets/Quick Win Opportunities to recover costs 	Right Channels	products a	I/Go-to-Market Strate and/or services are going throu t price and with the right level	igh the right channels
 Scope options and way forward for strategic opportunities 	Right Structure	structure (ng Model Simplification front office, back office, and o ably execute on your strategy	-

We use Scenario Analysis to identify "no regrets" cost decisions

WP&C brings significant depth and analytical rigor to planning that is specific to your business



WP&C will provide your team with the expertise and objectivity to be competitive in the future while avoiding internal biases and undue risk

WP&C's Square-Root Costing (SRC) quantifies and sources non-value-added complexity costs

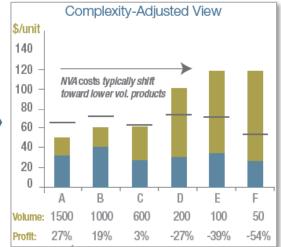
SRC goes beyond the fixed-variable cost paradigm. It is a faster, more dynamic alternative to onerous methodologies like Activity-Based Costing.

- Helps determine which products are truly profitable and where complexity costs are killing profit
- Answers the question: At what volume would Product A achieve profitability, if at all?

Standard methodologies often spread costs evenly making all products look profitable...



...Square Root Costing reveals which products are truly profitable, and which are not



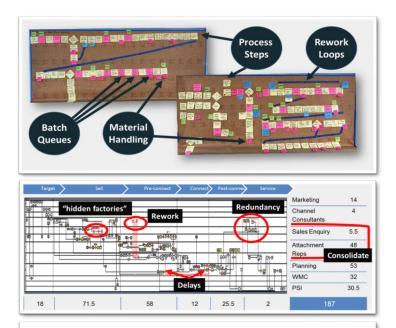
SRC IN ACTION

At **MillerCoors** we recently determined the cost and profitability of their 1,700 products, across all nine breweries, and down to the operating profit level.

"This was a quick and painless way to understand our true product profitability, and it challenges how we think about our business. I am extremely pleased with the results."

-Fernando Palacios EVP, Chief Integrated Supply Chain Officer MillerCoors LLC

Complexity Value Stream Mapping identifies process, organization, and technology cost opportunities



Improvements Underway:	Savings	
A1. Mechanics press bearing instead of machine shop A2. Measure bushings/bearings during removal A3. Order hardware at early corrosion check	- 7 Days	
A4. Eliminate early composite route for Part-X	- 10 Days	
A6. Confirm Part-X weight after paint	- 4 Hours	
A8. Eliminate PC step after kitting validation	- 10 Hours	
D3. Modify CAPP plans in SAP to reduce skips	(next slide)	
Aerospace Part-X Improvements Imp	act:	
RTAT Reduction/Unit - 18.75 d	- 18.75 days	
NVA Man-Hr Reduction/Unit - 150 ho	urs	
	A2. Measure bushings/bearings during removal A3. Order hardware at early corrosion check A4. Eliminate early composite route for Part-X A6. Confirm Part-X weight after paint A8. Eliminate PC step after kitting validation D3. Modify CAPP plans in SAP to reduce skips Aerospace Part-X Improvements Impr RTAT Reduction/Unit - 18.75 cr	

Quick Wins will reduce Process Lead Time by 18 days

Complexity and waste is often best exposed when looking end-to-end on key value streams

- The CVSM yields a detailed visual representation of interconnections hidden in a typical value stream map:
 - How functions and product families interact
 - Where capital is tied up in non-value-add activities
 - Dysfunctional information flows and handoffs
- We map the interaction between products, processes, organizational structure, and asset base to build up costs and identify redesign opportunities
- We involve stakeholders and front-line subject matter experts to enrich the understanding of connections
 - "Brown Paper" and sticky-note maps on the shop floor
 - Detailed digital versions for advanced analytics
- We segment opportunities by value and accessibility
 - We co-op your organic continuous improvement teams
 - Create A3s and action plans for sustainable gains
 - Launch quick wins to rapidly capture cost benefits
- WPC's unique perspective on complexity unlocks hidden cost savings for your business immediately

Our cost-structure analysis frequently unlocks bigger opportunities

UPDATE OPERATING MODEL

- Make changes necessary to sustain complexity and cost reductions
- Consider broader front-office, back-office, and operations organization alignment and restructuring
- Evaluate potential new technology enablers
- Align vendors and partners (or find new)
- Re-position assets and resources

REFINE GROWTH STRATEGY

- Retrench around the islands of profitability
- Leave "bad revenue" behind, reignite core brands and market segments
- Revise value propositions
- Anchor on customers, not assets
- Map new understanding of "economies of density" against future market opportunity
- Validate M&A's contribution to growth

OPTIMIZE PORTFOLIO

- Reconsider portfolio range and depth given new understanding of profitability
- Leverage substitutability to grow profit and reduce NPD and operational complexity
- Rethink "easy innovation" practices (color variety, packaging options, etc.)
- Implement a more formal and disciplined SKU management (i.e., PLM) program

EXECUTE WITH EXCELLENCE

- Instill a high-reliability organizational culture
- Push decision making as close to the point of work as possible
- Elevate the role and impact of front-line supervisors
- Implement operating systems and procedures that emphasize desired operational outcomes versus busy-work

By achieving next-level cost reductions, our clients regularly see 8-30%+ EBITDA improvements

CLIENT

APPROACH

\$1.1B Oil & Gas Equipment and Services Provider	 Defined profitability by product segment Rationalized dilutive products Established new operational capabilities Conducted spend analysis and sourcing 	 >100% Uplift in EBITDA \$15M reduction of working capital \$5M identified in procurement savings
\$18.4B Packaging and Container Manufacturer	 Scenario Analysis for 10-year CAPEX strategy Realigned production on appropriate assets Zero-Based-Network footprint optimization 	 Reallocated \$60M CAPEX order \$7-13M operational cost savings 3-year plan for \$50M annual EBITDA lift
\$1.2B US Military Logistics Org.	 Re-baselined cycle time targets Dramatically improved active supervision Designed and deployed logistics strategy 	 \$35M in direct labor savings \$53M in annual overtime savings \$100M in annual savings
\$14.9B Food Manufacturer	 Complexity costing using SRC Customer profitability analysis Retrenching strategy 	 12% Increase in plant profitability \$3.2M in immediate operational savings
\$600M Construction Materials Manufacturer	 Reassessed cost and profit by product Reorganized front office (sales & support) Established distribution and inside sales 	 \$20M+ (25%+) EBIT improvement Transformed go-to-market Highly successful PE owner exit in <12 months

Structural improvements also frequently yield benefits in Working Capital and Service Levels

IMPACT

We can help you achieve next-level cost reductions







WP&C has a long track record of quickly delivering value of 20–100X fees Leverage our unique expertise to help build a strong foundation for the future of your business We craft an approach specifically tailored to your unique business needs

Is your company ready for transformation?



START THE CONVERSATION >





CASE STUDIES

<u>Cost reduction for a consumer durables co.</u> <u>Cost reduction at a government organization</u> <u>Portfolio reshaping at a drilling equipment co.</u>

RESOURCES

Vantage Point: Square Root Costing Spotlight: Complexity Costs Spotlight: Complexity Cube Book: Waging War on Complexity Costs

CONTACT US

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